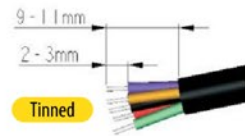


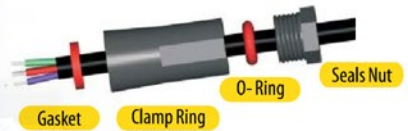
Waterproof Connector Assembly

SMALL SERIES

1 Strip and prepare Cable.



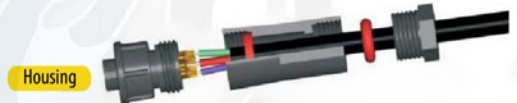
2 Thread Seals Nut, Seals Ring, Clamp Ring and Gasket onto the cable.



3 Solder wire



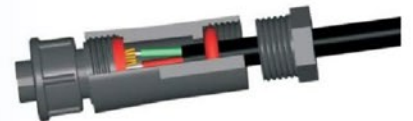
4 Assemble Gasket into Clamp ring: Gasket Direction (Flat Surface to Housing)



5 Assemble Clamp Ring to Housing



6 Put Seals Ring to the end of Clamp Ring.



7 Assemble Seals Nut and Clamp Ring.

