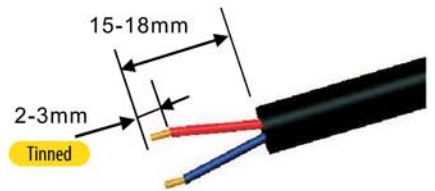


Waterproof Connector Assembly

LARGE SERIES

1 Strip and prepare Cable.



2 Thread Seals Nut, Seals Ring, Clamp Ring and Gasket onto the cable.



3 Solder wire

3



4 Assemble Gasket into Clamp ring:
Gasket Direction
(Flat Surface to Housing)

4



5 Assemble Clamp Ring to Housing

5



6 Put Seals Ring to the end of Clamp Ring.

6



7 Assemble Seals Nut and Clamp Ring.

7

