

Waterproof Connector Assembly

1 Strip and prepare Cable.

8 - 12mm
2 - 3mm

Tinned

2 Thread Seals Nut, Seals Ring, Clamp Ring and Gasket onto the cable.

Gasket

Clamp Ring

Seals Ring

Seals Nut

3 Solder wire

4 Assemble Gasket into Clamp ring:
Gasket Direction
(Flat Surface to Housing)

Housing

5 Assemble Clamp Ring to Housing

6 Put Seals Ring to the end of Clamp Ring.

7 Assemble Seals Nut and Clamp Ring.